



We operate with unyielding integrity and confidentiality

Our Aerospace division has provided in excess of 500,000 pressure sensors in over 25 years of serving the industry. We pride ourselves on our product quality, reliability and technical expertise. The Druck product range has a wide footprint, covering the majority of the world's most produced airframes and engines. We have achieved huge success by providing our customers with a first class service throughout the entire program life cycle.

Our integrated project teams partner with our customers to supply accurate and reliable flight-qualified pressure sensors. The manufacturing process of our pressure sensors begins with raw silicon in our state-of-the-art cleanroom, ensuring full end-to-end control through the production process of our products.

Our Aerospace division is proud to be supporting some of the world most prestigious and recognisable organisations. Our technologies being utilised over many different applications. Our success culminated in securing an estimated 70% pressure sensing content on a single widebody airframe.

Therefore, it is safe to say that whether you have flown domestically or internationally, you have flown on an aircraft that has the Druck product range integrated into the aircraft's systems. These systems provide reliable control and safety to the pilot, crew and passengers on-board.

Applications: What we do



Hydraulics

Hydraulic systems are the life blood to the airframe, providing primary flight controls, whilst also ensuring safe landing, braking and thrust reverse.



ECS

The Environmental Control System (ECS), provides air supply, thermal control and cabin pressurization for the crew and passengers. Maintaining a safe and comfortable cabin environment is a key function of our sensors.



APU

The Auxiliary Power Unit (APU) provides essential functionality to the airframe, both when grounded and in-flight when called upon. Our sensors ensure routine ground safety checks can be completed, whilst also providing measurement data for safe and efficient operation.



ADC/ADM

The Air Data Computer (ADC/ADM) determines the calibrated airspeed, Mach number and altitude. Our sensors are an essential component in providing this data directly to the pilot.



Fuel

Fuel consumption and fuel level is monitored by our pressure sensors, whilst also providing monitoring of the fuel inerting system.



Engine

Our sensors enable the power plants to function safely and efficiently, measuring key parameters, oil and fuel. They are also used for health monitoring and for critical engine control.

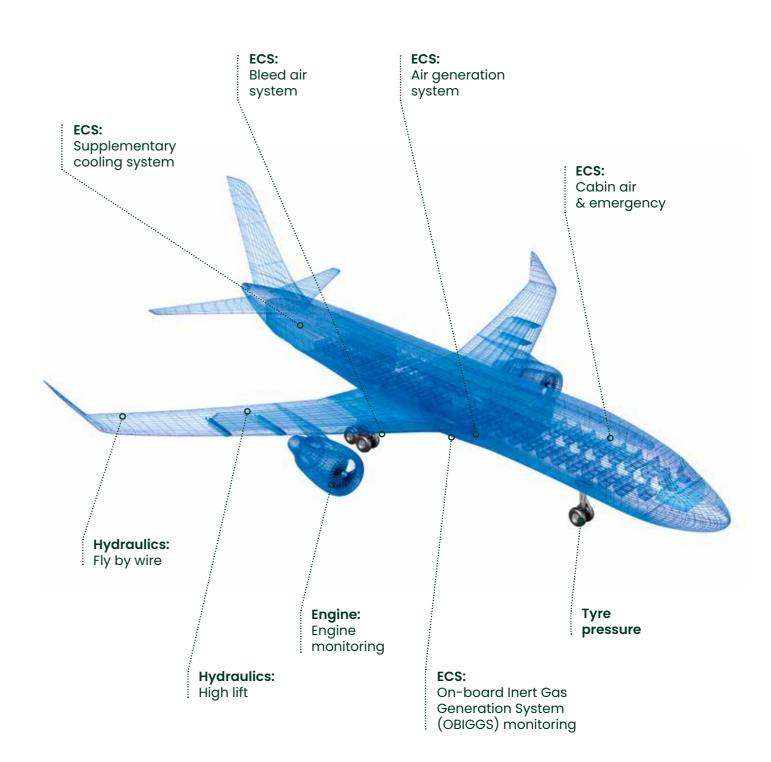


Test

We provide test sensors to meet the needs of all OEM's. We provide solutions that are suitable for both ground and flight test, offering both catalogue and bespoke designs.

Applications: Success on a single airframe

Application coverage map on a twin aisle commercial aircraft



Hydraulics

Hydraulics are the life blood of any airframe, providing primary flight controls, as well as controls for safe landing combining braking and thrust reverse. Our sensors monitor the hydraulic lines making sure they are working effectively and safely.

Challenges

The Hydraulic systems operate in extreme conditions, at altitudes generally up to 41,000 ft and temperatures of -70 degrees fahrenheit. Therefore reliable sub-systems and components are of critical importance. Within this application we understand that qualifications can be arduous and therefore it is important to understand the requirements in detail. Failures in this application can cause aircraft on ground (AOG) conditions, which are hugely costly to airlines and overall air framer credibility. If a sensor fails, we understand that in-service removals are extremely costly and logistically challenging to the airline. This is why reliability is our number one priority when it comes to providing flight-qualified sensors.

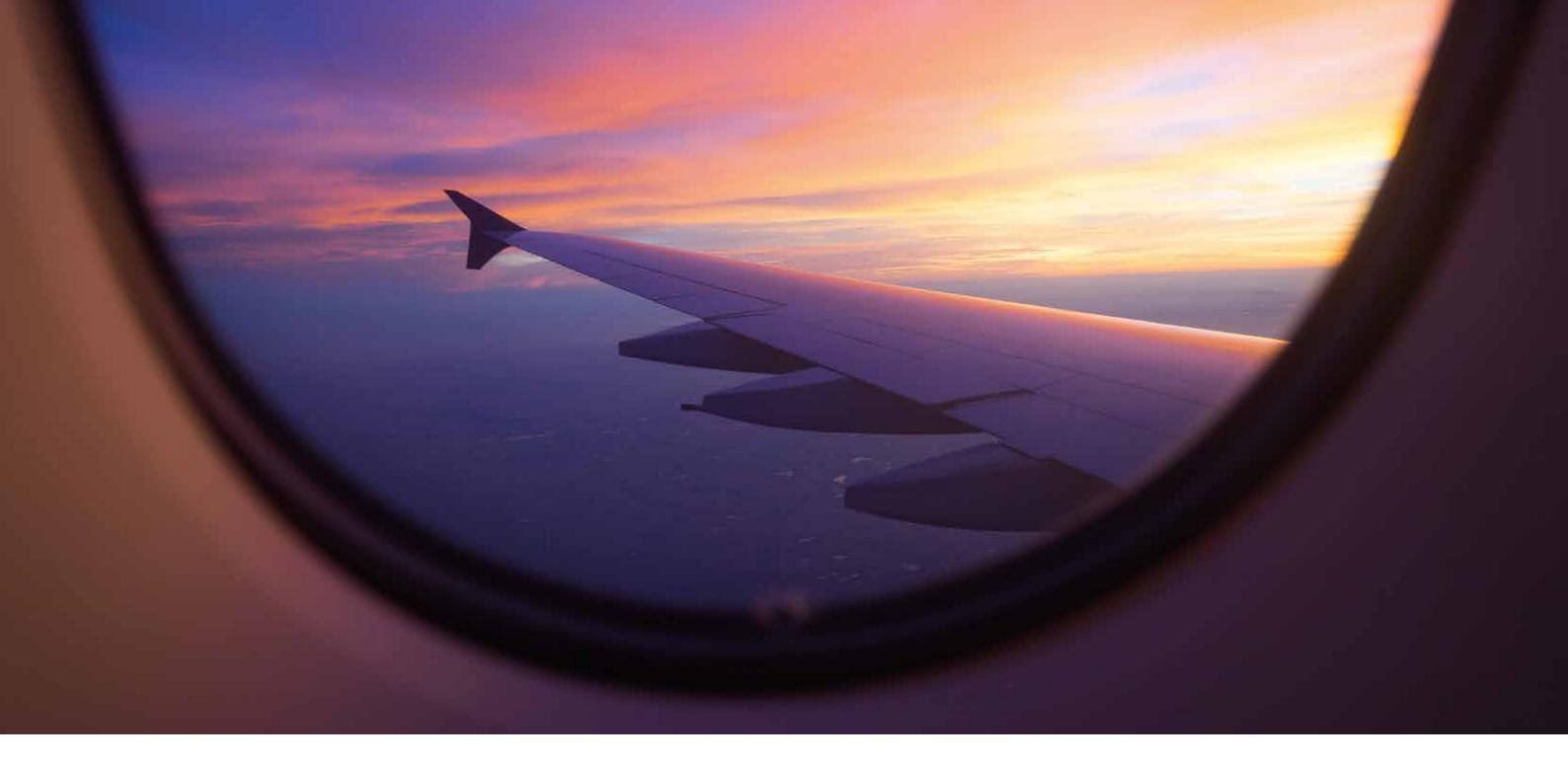
Solutions

We offer robust solutions, with field data supporting MTBUR of up to 1.2 million operating hours. We provide confidence to our customers that their assets will operate reliably over the design life and beyond.

Our sensors are designed to meet the latest stringent EMC / Lightning protection requirements driven by adoption of composite aircraft. We provide bespoke solutions dependent on the needs of the customer, including redundancy and integrated temperature measurement as examples. Our brand is widely recognized as the world's leading supplier within this application due to our longevity and technical expertise in this field.

[Our sensors are designed to meet the latest stringent EMC / Lightning protection requirements]





ECS

The Environmental Control System (ECS) provides clean air, thermal control and cabin pressure for the crew and passengers. Our sensors ensure that these systems operate efficiently and reliably, which ensure that passengers are able to fly safely and in comfort.

Challenges

The ECS is an essential system within the airframe, providing cabin and emergency air supply, fire protection and anti-icing system. Therefore product reliability is paramount, especially in the sensor, which is providing the information to the control system. Often these sensors will be fitted for the whole life of the aircraft, so performance over the aircraft's lifetime is crucially important. Failures within this application can cause AOG conditions, which result in rising costs for airlines and a loss of overall airframe credibility. In service removals of failed sensors are particularly costly and challenging from a logistical perspective, thus affirming the importance of product reliability – a characteristic that our products embody from design through to qualification.

Solutions

We provide accurate sensors for complex low pressure differential pressure (ΔP) applications, as well as a vast experience designing sensors to provide a robust solution at a competitive price. Our sensors within this application are used on all of the world's most produced aircraft.

Fuel

Fuel level and rate of consumption are vital parameters for the pilot, to assess whether there are any deviations to the calculated consumption rate or indeed whether unexpected flight path changes can be accommodated. Additionally, in-flight monitoring of the fuel inert gas is measured to ensure the On-Board Inert Gas Generating System (OBIGGS) is operating correctly, thus providing robust safety checks for the pilot.

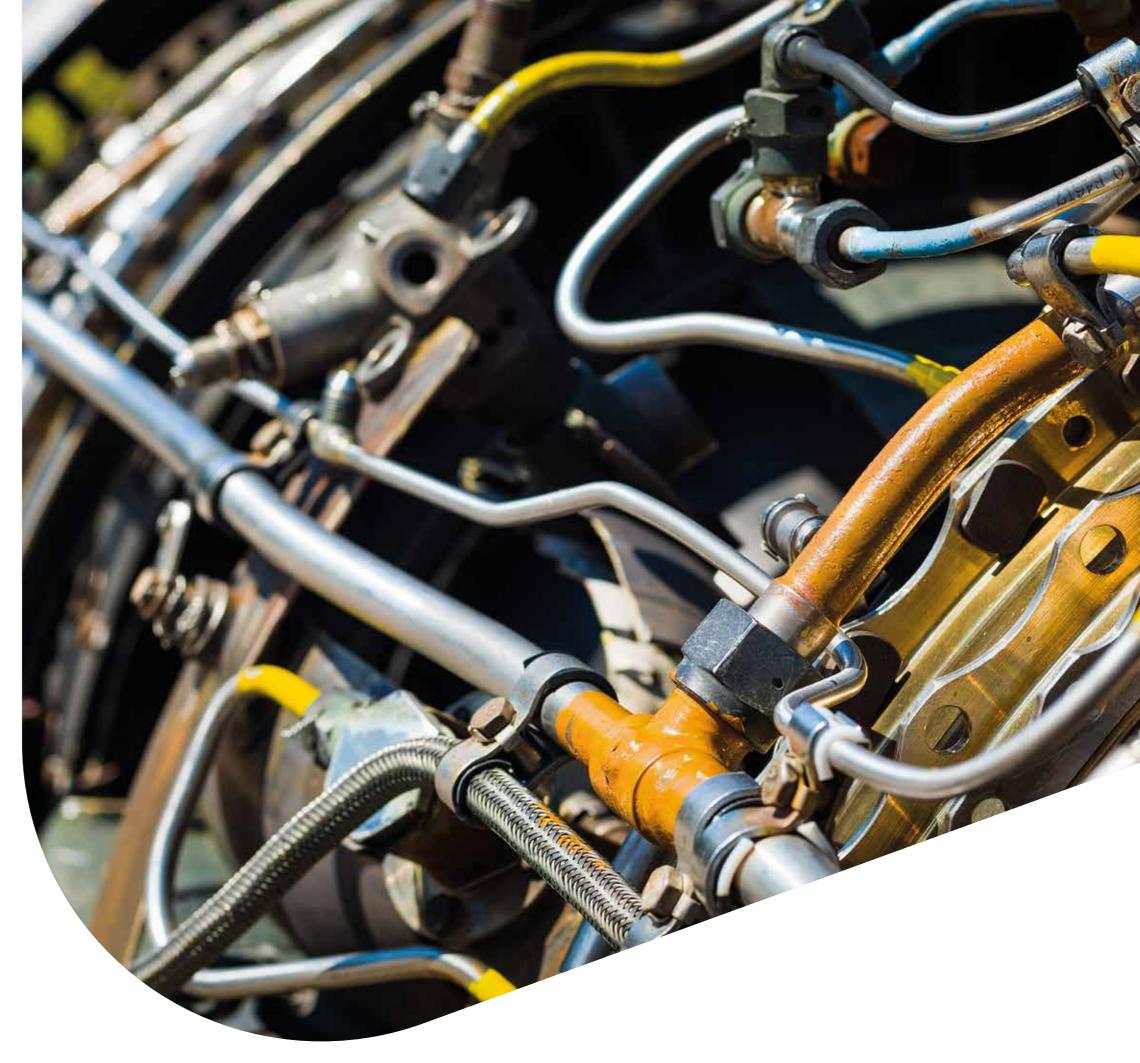
Challenges

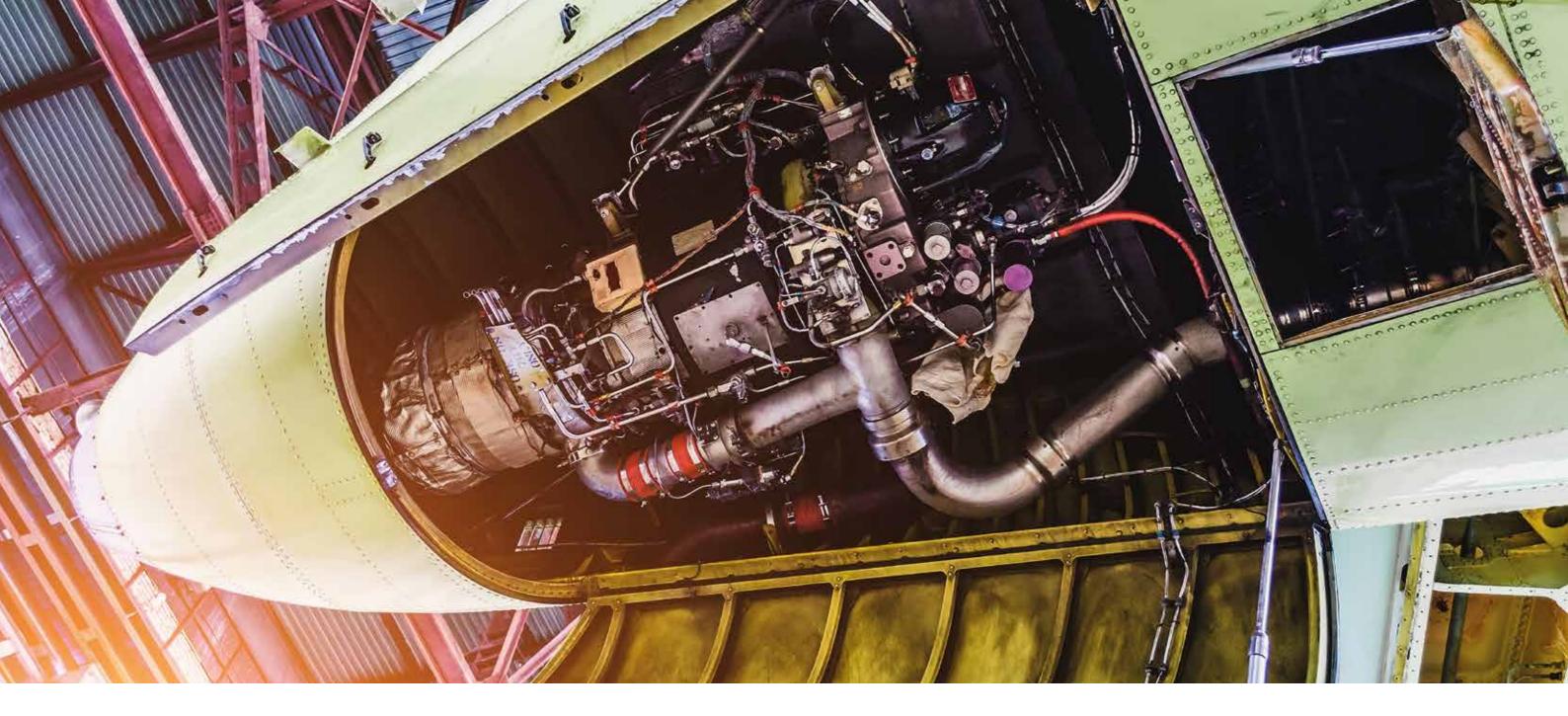
Reliability is everything when it comes to fuel systems. The accurate ΔP measurement, which combined with flow, enables fuel metering and specific fuel consumption to be calculated. The data provided has to be reliable and accurate due to the critical nature of how this information is being used. Also on another fuel application, where the inert gas level is monitored to ensure there is no risk of ignition, a complex O2 and pressure sensor is required to provide confidence that the system is operating correctly.

Solutions

We are constantly challenging ourselves to reduce our production costs whilst providing world class quality sensors, because we understand that having a cost competitive solution is essential to the success of our own business and those of our customers. We have qualified our combined pressure and O2 sensor to the most arduous EMC specification, providing our customers with a market leading product. We have our sensors installed on the world's most produced twin aisle aircraft.

[We are constantly challenging ourselves to reduce our production costs whilst providing world class quality sensors]





APU

The Auxiliary Power Unit (APU) provides essential functionality to the aircraft, providing, electrical power, pneumatic or hydraulic to start the engines, whilst also providing lighting, air conditioning and water pressure to the main cabin crew and passengers, when grounded. It also plays a critical role in the event of an engine failure, by providing the power to restart the engine(s) during flight. The Druck pressure sensors measure the critical parameters to ensure these systems operate safely and efficiently, whilst also ensuring ground filtration checks can be completed to allow take off.

Challenges

The APU needs to operate reliably when called upon, even in extreme temperature conditions. This could be when the aircraft is being boarded, in locations that regularly reach temperatures > 40 degrees celsius or indeed at extreme cold temperatures, as low as -56.5 degrees celsius, when in an unlikely event such as an engine failure has occurred and power is required to re-start the engine. These harsh environments, which cannot support human life, need to operate to sustain life when called upon.

Additionally, accurate pressure sensors are necessary at low pressures to ensure that filters are not blocked prior to take off, which would result in an AOG event, resulting in high costs and unplanned removals.

Solutions

Our team offer many years of experience, ensuring that products undergo a robust qualification testing program. We have field proven reliability data from products in service today on the world's most produced commercial airframes. We have supplied products of varying complexity, which included a triple sensor configuration, offering redundancy during operation, in turn providing a cost effective and reliable solution to our customer.

Engine

Aircraft engines are extensively tested to prove reliability. Certification testing is extremely challenging and lengthy, due to the absolute reliance on this complex system to provide power to enable and to sustain flight. To provide this level of reliability all systems and components used within the engine need to be equally robust.

Our sensors allow the engine to operate, through reliable measurement of the fuel and oil pressure. Our sensors monitor the engine health, providing prognostic information and also critical engine control data to the pilot.

Challenges

The engine environment is arguably the most hostile within the aircraft due to the extreme temperatures, rapidly changing environmental conditions and exposure to the elements. The demands for continued, reliable data from the products controlling the engine parameters is a given. Fulfilling these needs is extremely challenging as the function of the sensor ensures the engines operate safely and efficiently. Being exposed to the elements at 41,000 feet at temperatures close to = 70 degrees fahrenheit requires a robust design, qualification process and high quality manufacturing facility.

Solutions

Our pressure measuring solutions have field proven reliability data, as well as having qualified products for installation on the world's most produced commercial engines. We have partnered with OEM's to design bespoke solutions such as providing high burst pressure, whilst maintaining high accuracy demands and helped overcome pump ripple challenges. We have gained the trust of our customers through our rigorous and robust qualification process. This application has been a significant area of focus over the past decade, where we have gained a tremendous amount of knowledge.





ADC/ADM

Air Data Pressure Measurement from Pitot and Static ports provides critical information to the Integrated Air Data Inertial Reference System (ADIRS) to enable the Captain and Flight Officer to understand key flight information such as Air Speed and Altitude, which is then computed and displayed on the Primary Flight Display.

Challenges

This application provides flight critical information for the safe navigation and control of the aircraft, therefore product reliability and long term performance is of great importance. Accuracy over the life of the product, combined with the ability to consistently operate within harsh environments are extremely challenging.

Solutions

Our team has developed, over a 10 year period, a unique MEMS pressure sensor that provides unprecedented levels of performance to meet the demands for this application. The MEMS device contains TERPS technology, which negates the effects of long-term stability concerns associated with traditional piezo resistive technologies. This technology has been subjected to harsh qualification testing to ensure it is ready to serve this market.

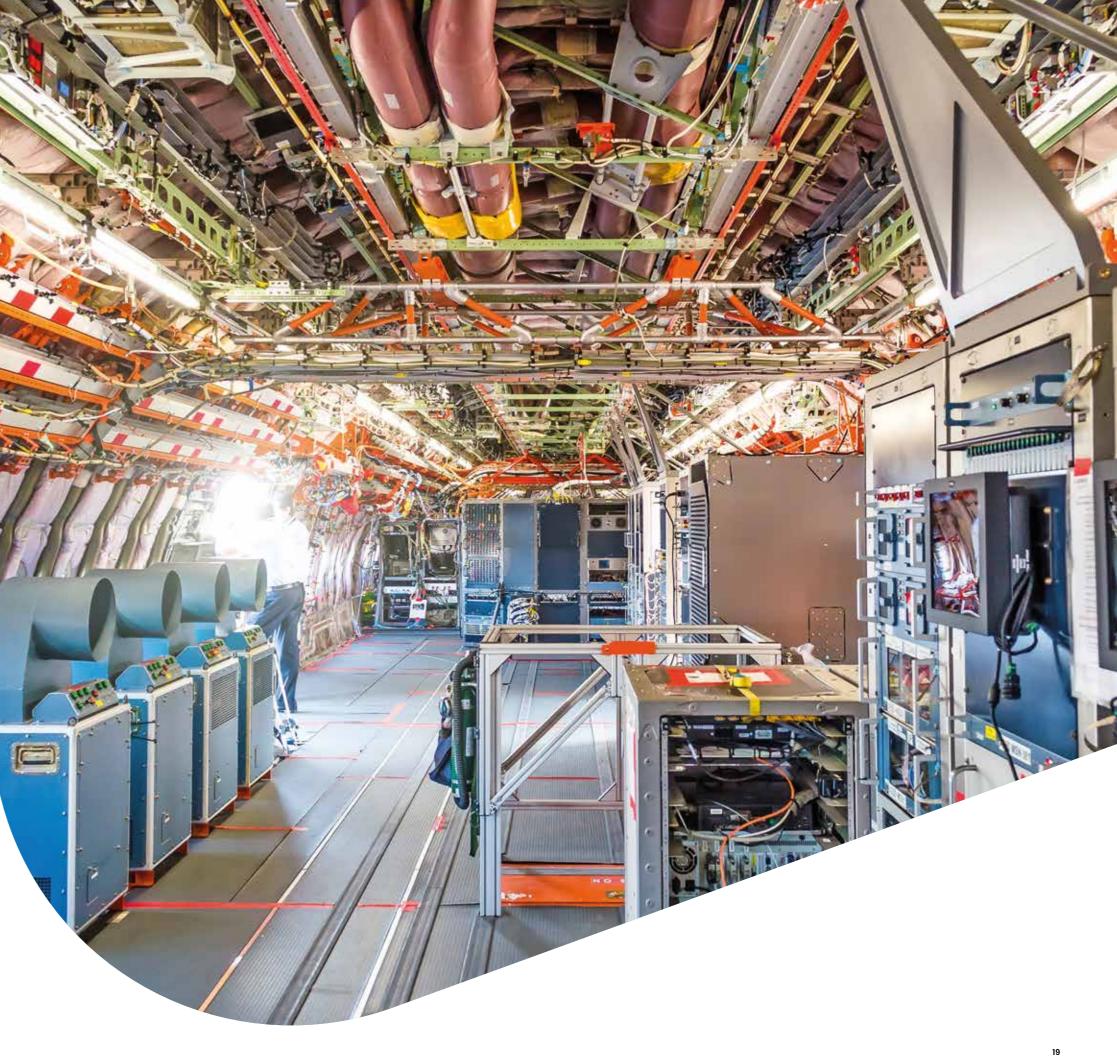
Test

needs of our customers.

The Druck sensor product range offers a wide portfolio of test solutions, covering both ground and flight.

We offer an Aerospace standard product range that is suitable for flight test. This product is known as the 3700 series and is a high accuracy product, qualified to DO160 environmental condition and is commercially available to all. Whilst this is a configured standard product, we also provide bespoke sensing solutions to meet the specific

Finally we offer high quality industrial grade products that can meet many requirements during testing. ADROIT6000 is a new compact 19mm diameter sensor with digital compensation and total accuracy over temperature of up to 0.1%. UNIK5000 is a true analogue sensor with multiple configurations in a 25mm package.



We also offer an Aerospace standard product range that is suitable for flight test]

Other applications

We provide unique custom design solutions to solve a range of customer challenges. Providing solutions across the whole spectrum of aircraft from light business jets and rotary wing to large twin aisle commercial airframes. We also support military aircraft systems and on-board equipment. We also operate within adjacent market spaces to the Aviation industry including Space, Marine and Industrial, leveraging relevant technological expertise from these markets.

We are able to satisfy smaller program opportunities through our generic 'flight qualified' 3000 series product range. We also offer a digitally corrected, high accuracy product range, known as the 3700 series, which is specifically tailored for test applications, including flight. Please visit our website for more details of these product ranges.

The expertise behind our Druck product ranges mean you can rely on us to keep your assets operating efficiently and reliably. In addition to our Aerospace sensor ranges we also produce the following:

Industrial sensors for aerospace applications

High quality Industrial grade sensors offer great performance and design flexibility. They are a cost effective test solutions where flight approval is not required. The new digitally compensated ADROIT6000 offers high performance in a small robust package, coupled with easy to interface analogue outputs and down wire recalibration ADROIT is the right choice particularly in applications with wide operating temperatures. The totally analogue UNIK5000 offers multiple configurations for just about every application offering great performance on short lead-times. A number of other packages can be chosen for particularly unusual applications-bringing accuracy, productivity and safety to a wide range of applications.

Ground support equipment for test and calibration

Air Data Test Sets

Also referred to as Pitot Static testers, ADTS are used for testing calibrating airspeed and aircraft pitot static systems. Our Air Data Test Sets have TERPS technology at their heart, bringing best in class accuracy, resolution and drift performance. Our ADTS play a vital role when on-board instruments are manufactured, repaired, calibrated or integrated into an aircraft.

Portable calibrators

To help you select the right process calibration tools we have categorised our products into three ranges. The Elite range provides a modular system offering state-of-the-art multifunction communication and calibration. Our Expert range introduces higher accuracy and more functionality, and the Essential range provides rugged, accurate and easy-to-use test and calibration tools. We have developed bespoke Aerospace versions of products within these ranges such as the DPI610/615 Aeronautical Series. The DPI610 offers 52 pressure ranges, accuracy of 0.025% F.S and use of up to 11 sensors per instrument. Our knowledge of customer needs, combined with our innovative design results in high performance, multi-functional calibrators which are easy to use.

Find out more about our test, calibration, measurement and sensing solutions and how they provide high accuracy and reliable data, whatever the needs of your application.

Visit www.druck.com for more information.



Examples of our products

Hydraulic



High pressure quad

Delta P Pressure Switch

Pressure range: 0 to 4000 psi a
Operating temp: -54 to 71 C
Construction: SS 316L, Hastelloy C276
Fully hermetic: Yes
Output: Vdc
Special feature: Delta P /



General hydraulic applications

Pressure range: 0 to 4000 psi sg
Operating temp: -55 to 125 C
Construction: SS 316L
Fully hermetic: Yes
Output: mA
Special feature: High overload capability



High pressure differential

Pressure range: 0 to 4000 psi a Operating temp: -55 to 116 C Construction: SS 17-4PH, SS 316L Fully hermetic: Yes Output: mV

Special feature: High pressure differential

ECS



Emergency oxygen

Pressure range: 0 to 2500 psi sg Operating temp: -29 to 54 C Construction: SS 316L Fully hermetic: Yes Output: Vdc Special feature: Compatible with oxygen



Air management

Pressure range: 0 to 5.5 bar a Operating temp: -55 to 150 C Construction: SS 316L Fully hermetic: Yes Output: Vdc Special feature: None

Auxiliary Power Unit



Low pressure differential

Pressure range: 0 to 3.5 psi d Operating temp: -55 to 121 C Construction: SS 316L Fully hermetic: Yes Output: Vdc Special feature: Differential (wet / dry)



Combined absolute and differential

Pressure range: 0 to 0.3 psi d Operating temp: -55 to 121 C Construction: SS 316L Fully hermetic: Yes Output: Vdc Special feature: Differential (wet / dry)

Engine



Fuel differential

Pressure range: 0 to 60 psi d Operating temp: -54 to 191 C Construction: SS 316L Fully hermetic: Yes Output: mV Special feature: Wet / wet differential



Engine monitoring

Pressure range: 0 to 70 psi a Operating temp: -55 to 105 C Construction: SS 316L Fully hermetic: Yes Output: mV Special feature: Digitally corrected



Oil pressure differential

Pressure range: 0 to 140 psi d Operating temp: -54 to 125 C Construction: SS 316L Fully hermetic: Yes Output: mV Special feature: Process interface

Fuel



Fuel metering

Pressure range: 0 to 20 psi d Operating temp: -55 to 99 C Construction: SS 316L, Hastelloy Fully hermetic: No Output: m V Special feature: Dual sensor with Temperature



OBIGGS monitoring

Pressure range: 20 to 84 psi a
Operating temp: -55 to 89 C
Construction: SS 316L
Fully hermetic: Yes
Output: mA
Special feature: Combined O2
and Pressure

ADC/ADM



TERPS (with electronics)

Pressure range: 15 to 50 psi a
Operating temp: -55 to +125°C
Construction: Exposed silicon
construction
Fully hermetic: No
Output: Multiple digital
configurations
Special feature: Stability and
precision over temperature

Test



3700 Series

Pressure range: 0 to 350 bar a
Operating temp: -55 to 121 C
Construction: SS 316L
Fully hermetic: Yes
Output: Vdc
Special feature: Fully configurable options



D300 Test

Pressure range: 0 to 35 Mpa a
Operating temp: -55 to 175 C
Construction: SS 316L, SS17-4PH
Fully hermetic: No
Output: m V
Special feature: Multiple pressure ranges



TERPS (in body tube)

Pressure range: 15 to 1000 psi a
Operating temp: -55°C to +125°C
Construction: SS 316L, Hastelloy
Fully hermetic: Yes
Output: Multiple digital configurations
Special feature: Stability and precision over temperature



ADROIT6000

Pressure range: 70 mbar to 700 bar
Operating temp: -40 to 125°C
Construction: 316L Stainless Steel,
Hastelloy C276
Fully hermetic: Optional
Output: Voltage mA
Special feature: Up to 0.1% total accuracy



UNIK5000

Pressure range: 70 mbar to 700 bar Operating temp: -40 to 125°C Construction: 316L Stainless Steel, Hastelloy C276 Fully hermetic: Optional Output: mV, Volts, mA Special feature: Hazardous area certifications

Datasheets



Go to **druck.com** to find our product datasheets

Future statement

Never has the Aerospace Industry faced as many challenges as it does today; whether that be restrictions due to health, soaring fuel costs, conflicts, or the effects of air travel on the environmental crisis. However, there has never been such a drive and determination to find ways to combat some of these challenges and find new ways to provide a cleaner, safer future for everyone. We all want our future generations to have the opportunity to benefit from air travel, connecting families, cultures, business and recreation.

After 50 years pushing the boundaries of pressure and temperature measurement innovation, we are already engaged with many of our customers to help find solutions to address the demands of tomorrow. For example: through the use of new fuel types; reduction in fuel burn; guaranteeing extended design life; increasing the operational performance; or even packaging products differently to simplify system design and mass.

Rapid growth of Aerospace within a new frontier

Across the rapidly growing market of E-VTOL, we can support ground and flight testing pressure measurement requirements, as well as on-board flight qualified sensors and equipment to support the infrastructure required at the vertiports.

We also understand the growing need to observe earth through increased satellites, to see the effects of global warming or the threats from hostile nations; we can support launch systems with our reliable technology or provide the world's most accurate barometer.

The measurement of pressure and temperature are fundamental to both the natural world that we all share and indeed the electrical and mechanical systems that operate and control the aircrafts that occupy our air space. Druck is a technology company that is fully engaged with the energy transition, we are ready to help serve our customers to find solutions for the evolving technology requirements of tomorrow.



[Druck is an energy technology company that is fully engaged with the energy transition, we are ready to help solve some of the challenges that we jointly face]

Global manufacturing excellence

Our pressure solutions are manufactured in the UK, Norway and China to enable us to get closer to our customers. Each facility is ISO9001 accredited and AS9100 for our aerospace business and operates under Druck's strict quality-control procedures. We continue to invest in advanced manufacturing techniques and processes that keep us at the forefront of product quality and efficiency.

Measurement & sensing

What started as a small business in Leicester, UK in 1972 has now grown into a global pressure—measurement business that is recognised as a world leader in manufacturing high-quality and high-accuracy piezo-resistive pressure sensors. We serve a wide range of applications from Aerospace, Subsea, Test and Calibration and Industrial Applications with customers in over 70 countries. This is due to the fact we process the raw silicon right through to the final product. Over the past 40+ years we have developed world-class expertise in producing high-performance, high-stability, fast-responding and high-quality pressure sensors.

Brilliant factory

We are proud that our Leicester facility has been named as a Baker Hughes Brilliant Factory, linking data-sources across the factory to enable us to continually improve and control our manufacturing processes.



State-of-the-art silicon clean room

The heart of all of our pressure sensing solutions is the sensing element, which is manufactured from silicon wafers in our state-of-the-art clean room facility in Leicester, UK. It was completely refurbished in 2015 and is now able to process over 260 versions of silicon 24/7. Advanced robotics have more than tripled the efficiency of the silicon processing, leading to better quality and higher yields.

Innovation

Druck are leading innovators in pressure sensing and calibration. We are constantly pushing new frontiers and setting new benchmarks in performance. Through our expertise in silicon processing we have developed our Trench Etched Resonant Pressure Sensor (TERPS) technology which delivers unprecedented accuracy and stability. Our customer-focused approach to product development, ensures that we drive to make your life easier and more productive.

Aerospace technical service offering

Our Aerospace team is an integrated, multi-functional team of talented mechanical, electrical and systems engineers, with hundreds of years of collective experience in delivering high quality designs to all areas of the market place. Our technical domain experience and customer offering includes:

- Strong Requirements Management Process
- Model-Based design
- Finite Element Analysis
- Circuit Simulation
- High Accelerated Life Testing (HALT)
- In-House Rapid Prototyping
- · Additive Material Options
- High Vibration Design solutions
- Pressure Cycling and Rate Testing

We also support our customers with in-service investigations to help establish RCCA, with use of our non-destructive screening processes.



We are a global technology company that designs, develops and manufactures the highest quality, most accurate and reliable customized pressure sensing devices and instruments, software and services. We leverage innovation, continuous improvement and unprecedented quality, to enable our Customers to successfully operate, produce systems, monitor and/or control mission-critical assets in tough environments across the world's most challenging applications.

We delight customers with tailored solutions that address their challenges; embodying our deep domain knowledge of customers' applications, the most innovative and high performance connected pressure sensing devices, instruments, software and services; produced with the highest standards of safety, quality and delivery.

We are Druck. We provide peace of mind in the toughest environments.



Contact us

For more information please contact your local Druck representative, or visit:

druck.com



